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Photo	Parts No.	Original No.	Description	Specification
POWER FEED CONTACT				
	M001	X054D125H03	Power feed contact U&L OD 7xID0.7x22mm	HA.H1.C.H.G.F1.F.N series Manual type
	M001S		Power feed contact index type OD 7xID0.7x22mm	G.H.HA series
	M002	X054D476H01 X054D129H04	Power feed contact lower OD 7x20mm	DWC-F.G.H.HA.SA.SB.SZ
	M003	X054D199H01	Power feed contact upper-B OD 2.9xID0.7x16mm	DWC-F.F1.G
	M004	X054D216H01	Power feed contact upper-A OD 2.9xID0.7x16mm	DWC-F.F1.G
	M005	X054D345H01	Power feed contact upper OD 2.5xID3x27.5mm	DWC-G.H.HA.SA.SB.SZ
	M008	X054D186H03	Power feed contact for fine wire option U&L size:10x6x8mm	DWC-H1.HA Manual
	M009	X056C075H04 X056C075H01 X053C934H01	Current supply U&L OD 24.5x20mm	DWC-HA.SA.SB.SZ.SX. CX.FX.QA.RA.FA
	M009L		Current supply U&L long life type OD 24.5x20mm	DWC-HA.SA.SB.SZ.SX. CX.FX.QA.RA.FA
	M009N	X056C432H01 X056C075H06	Current supply U&L non-polished OD 24.5x20mm	DWC-HA.SA.SB.SZ.SX. CX.FX.QA.RA.FA
	M009V	X055C118H02	Current supply U&L OD 24.5x20mm	FA-V series
	M009A-1	X059D448G52	Plastic pin for M009	QA.RA.FX.CX.PA.FX-K.HA. Z.FA.AT.AF2.AF3 type
	M010	X054D990H01	Power feed terminal for anealing for auto-threading cut.	FX-K/FX/CX series(AF3 type) AF2 type RA/FA series(AT type)
	M011 M010	X088D493H02	POWER FEED CONTACT 5X18X38mm	BA-B/24 series
	M012 MV010	X089D256H01	POWER FEED CONTACT 5.2X18X41.2mm	MV series
DIAMOND GUIDE				
	M101-1	X053C082G58 X053C082G60 X053C082G51 X053C082G56 X053C082G65	id=0.105mm Diamond guide U&L id=0.155mm Diamond guide U&L id=0.205mm Diamond guide U&L id=0.255mm Diamond guide U&L id=0.305mm Diamond guide U&L	DWC-N.F series Manual type

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	M101-2	X052B040G62 X052B040G63 X052B040G64 X052B040G65 X052B040G66	id=0.105mm Diamond guide U&L id=0.155mm Diamond guide U&L id=0.205mm Diamond guide U&L id=0.255mm Diamond guide U&L id=0.305mm Diamond guide U&L	DWC-F1.G series Manual type

DIAMOND GUIDE

Photo	Parts No.	Original No.	Description	Specification
	M102	X053C188G54 X053C188G55 X053C188G56	id=0.21mm Diamond guide lower id=0.26mm Diamond guide lower id=0.31mm Diamond guide lower	DWC-F1.G.H.H'
	M103	X052B054G53 X052B054G54 X052B054G55	id=0.205mm Diamond guide U&L id=0.255mm Diamond guide U&L id=0.305mm Diamond guide U&L	DWC-H.H'.H1.HA.C Manual type
	M104	X052B092G54 X052B092G55 X052B092G56	id=0.21mm Diamond guide lower id=0.26mm Diamond guide lower id=0.31mm Diamond guide lower	DWC-H' series SK3 type
	M105	X053C137G64 (X053C137G54) X053C137G65 (X053C137G55) X053C137G66 (X053C137G56)	id=0.21mm Diamond guide upper id=0.26mm Diamond guide upper id=0.31mm Diamond guide upper	DWC-F.F1.G
	M105-1	X054D190H03	Set pipe upper for C137G L=50mm	DWC-F.F1.G Manual/AF
	M106	X052B102G53 X052B102G54 X052B102G55	id=0.205mm Diamond guide upper id=0.255mm Diamond guide upper id=0.305mm Diamond guide upper	DWC-H.H'.G OD4.0x60mm
	M107	X052B123G52 X052B123G53 X052B123G54 X052B123G56	id=0.155mm Diamond guide upper id=0.205mm Diamond guide upper id=0.255mm Diamond guide upper id=0.31mm Diamond guide upper	DWC-A.B.H1.HA.Z series AF1 type
	M107-1	X052B240G51 X052B240G52 X052B240G53 X052B240G54	id=0.155mm Guide (hole-ceramic) id=0.205mm Guide (hole-ceramic) id=0.255mm Guide (hole-ceramic) id=0.31mm Guide (hole-ceramic)	DWC-A.B.H1.HA.Z series AF1 type
	M108	X054D162G54	Set screw upper ID=0.4mmx11mm	DWC-N.F.F1.G Manual/AF M12
	M109	X054D171G54	Die guide A upper ID=0.4mmx11mm	DWC-H.H'.SK1.SK2.SK3.AF M12
	M110	X053C136G52 X053C136G54	Eccentric center dies upper ID=0.4mm Eccentric center dies upper ID=0.6mm	DWC-F.F1.G SK1.AF type
	M111	X053C245H02	Die holder for power feed contact U&L	DWC-G.H.H'.H1.C.SA.SB.SZ. SK3.AF.AF1.Manual type
	M112	X053C299G51	Eccentric center dies upper with 0.5mm groove OD3xOD0.4x9.5mmL	DWC-G.H.H' SK1.SK2.SK3.AF type
	M113	X053C628G51	Set screw lower ID=0.4mm x 12.5mm	DWC-H1.HA.C.CR.SA.SB.SZ AF1 type
	M114	X053C241G52	Set screw U&L ID=0.4mm x 13.5mm	DWC-H.H'.HA.SA.SB.SZ.C Manual

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	M117	X053B176G51 X053B176G52 X052B176G53 X052B176G54 X052B176G55	id=0.105mm Diamond guide lower id=0.155mm Diamond guide lower id=0.205mm Diamond guide lower id=0.255mm Diamond guide lower id=0.31mm Diamond guide lower	DWC-H1.HA.SA.SB.SZ.C.CR AF1 type
	M117-1	X052B241G51 X052B241G52 X052B241G53 X052B241G54 X052B241G55	id=0.105mm Diamond guide lower id=0.155mm Diamond guide lower id=0.205mm Diamond guide lower id=0.255mm Diamond guide lower id=0.31mm Diamond guide lower	DWC-H1.HA.SA.SB.SZ.C.CR AF1 type with ceramic cooling hole

DIAMOND GUIDE

Photo	Parts No.	Original No.	Description	Specification
	M120	X053C524G51 X053C557G51	Set screw upper ID=0.4mm M12/OD11.5x13mmt	DWC-H1.HA.SA.SB.SZ AF1 type
	M122	X053C012G54 X053C012G56 X053C012G57	id=0.21mm Diamond guide U&L id=0.26mm Diamond guide U&L id=0.31mm Diamond guide U&L	DWC-70.90.11.200 series Manual/AF (old machine)
	M124	X053C104G54 X053C104G55 X053C104G56	id=0.21mm Diamond guide lower id=0.26mm Diamond guide lower id=0.31mm Diamond guide lower	DWC-F series SK1.AF type
	M125	X053C153G55	Sub guide upper ID=0.4mm	DWC-F.F1.G.H SK1.SK2.SK3.AF type
	M188	X052B627G66 X052B627G65 X052B627G64 X052B627G63 X052B627G62	(DEG2400) ID=0.10mm (DEG2500) ID=0.15mm (DEG2600) ID=0.20mm (DEG2700) ID=0.25mm (DEG2800) ID=0.30mm MV Diamond dies guide (type P)(upper) MV	MV machine
	M189	X052B609G66 X052B609G65 X052B609G64 X052B609G63 X052B609G62	(DEG3200) ID=0.10mm (DEG3300) ID=0.15mm (DEG3400) ID=0.20mm (DEG3500) ID=0.25mm (DEG3600) ID=0.30mm MV Diamond dies guide (type P)lower) MV	MV machine
	M126	X053C508G51	Sub die guide B upper ID=0.35mm OD12x33.5mmL	DWC-H1.HA.SA.SB.SZ AF1 type
	M127	X053C557G51	Sub die guide A upper ID=0.5mm	DWC-H1.HA.SA.SB.SZ AF1 type
	M131	X177B558H02	DA212A Sub die holder upper	DWC-H1.HA.SA.SB.SZ AF1 type

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	M132 M132 W	X053C834G51 X053C834G52 X053C834G53 X053C834G54 X053C834G56 X056C833G51 X056C833G52 X056C833G53 X056C833G55	id=0.105mm Diamond guide upper id=0.155mm Diamond guide upper id=0.205mm Diamond guide upper(X055C538G54) id=0.255mm Diamond guide upper id=0.31mm Diamond guide upper id=0.21mm Diamond guide upper id=0.26mm Diamond guide upper id=0.31mm Diamond guide upper id=0.255mm Diamond guide upper Diamond guide angle 120°	HA.SA.SB.SZ,SX.CX.FX. QA.RA.FA series-AF2, AF3 RA, FA series -AT
	M133 M133 W	X052B243G63 X052B243G64 X052B243G61 X052B243G65 X052B243G62 X052B387G51 X052B387G52 X052B387G53 X052B387G55	id=0.105mm Diamond guide lower id=0.155mm Diamond guide lower id=0.205mm Diamond guide lower(X052B507G54) id=0.255mm Diamond guide lower id=0.31mm Diamond guide lower id=0.21mm Diamond guide lower id=0.26mm Diamond guide lower id=0.31mm Diamond guide lower id=0.255mm Diamond guide lower Diamond guide angle 120°	HA.SA.SB.SZ,SX.CX.FX. QA.RA.FA series-AF2, AF3 RA, FA series -AT

DIAMOND GUIDE

Photo	Parts No.	Original No.	Description	Specification
	M135	X054D896G51	Sub die A upper ID=0.5mm	FX-K.FX.CX. FA
	M136-FX	X054D897H01	Holder for sub dies B ID=0.5mm	FX-K.FX.CX series
	MELA3-0932A	X056C072H01	Diamond Dies Guide ID=0.35mm (Ceramic)	FX-K/FX/CX-AF3 type SX AF2 type series
	M137	X058D963G51	Sub die B ID=0.50mm	RA, FA
	M138	X059D084G51	Sub die A ID=1.00mm	RA, FA

WATER NOZZLE

	M129C	X054D826H06 X054D826H07 X054D826H08 X058D054H02	Jet nozzle id=0.5mm (X054D826H02) Jet nozzle id=0.75mm Jet nozzle id=1.0mm Jet nozzle id=1.5mm (X054D826H01)	HA.SA.SB.SZ.SX.CX.FX.QA.RA .FA whole ceramic OD23x21mm
	M130C	S684D823P13 S684D823P14 S684D898P61	Jet nozzle id=0.5mm Jet nozzle id=1.0mm Jet nozzle id=1.5mm	H1.HA.SA.SB.SZ AF1 type whole ceramic

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	M129-1		Spring for M129C	
	M129-2		O-ring for M129C O-ring	
	M134	X204D293H02	Ring lower	HA.SA.SB.SZ.SX.CX.FX.QA. AF2.AF3 type
	M218		Water nozzle big (ditch) with M140~M144	F1.G.H.H'.H1.HA.CA.CR manual
	M140 M140- 1		Water nozzle 4mm ditch type Water nozzle 4mm	F1.G.H.H'.H1.HA.CA.CR manual for M218
	M141 M142 M143 M144		Water nozzle L=5mm U&L Water nozzle L=10mm U&L 10mm Water nozzle L=20mm U&L Water nozzle L=30mm U&L	F1.G.H.H'.H1.HA.CA.CR manual for M218
	M200	X183C443H01	Water nozzle upper ID=4.5mm	H.H'.H1.HA.C.H.90PH Manual/AF
	M202A	X183C439H01 X183C439H03	Water nozzle upper ID=4.5mm ditch Water nozzle upper ID=8mm ditch	H.H'.H1.HA.C.H.90PH Manual/AF
	M202B	X183C439H01 X183C439H02 X183C439H03	Water nozzle upper ID=4.5mm Water nozzle upper ID=6mm Water nozzle upper ID=8mm	H.H'.H1.HA.C.H.90PH Manual/AF
	M202L		Water nozzle upper long type L=5mm Water nozzle upper long type L=15mm	H.H'.H1.HA.C.H.90PH Manual/AF
	M207A	X053C491H01	Water nozzle lower ID=4mm ditch (plastic type no brass)	F1.G.H.H'.H1.HA.CA.CR manual

WATER NOZZLE

Photo	Parts No.	Original No.	Description	Specification
	M207A-B	X053C491H01	Water nozzle lower ID=4mm ditch (black type no brass)	F1.G.H.H'.H1.HA.CA.CR manual
	M207B		Warer nozzle lower ID=4mm Warer nozzle lower ID=6mm Warer nozzle lower ID=8mm Plastic type no brass (without ditch)	F1.G.H.H'.H1.HA.CA.CR manual
	M207C		Water nozzle lower long type +3mm Water nozzle lower long type +5mm Water nozzle lower long type +10mm	F1.G.H.H'.H1.HA.CA.CR manual
	M207D		Sectional water nozzle base (SUS) lower with M140~144	F1.G.H.H'.H1.HA.CA.CR manual
	M207E		Water nozzle for setting lower	H.H'.H1.HA

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	M207A-BS M207B-BS	X053C491H01 X053C491H02 X053C491H03	Water nozzle lower ID=4mm Water nozzle lower ID=6mm X054D209H22 Water nozzle lower ID=8mm X054D209H23 M207**A=with Ditch** M207**B=without ditch**	H.H'.H1.HA.C.H.90PH Manual plastic+brass type of M2102
	M210	X053C621H01 (Acrylic)	Water nozzle lower ID=4mm Water nozzle lower ID=6mm Water nozzle lower ID=8mm	HA.H1.A.B.Z.PA AF1 Type Acrylic type of M2101
	M210L		Water nozzle lower L=5 mm ID=4mm Water nozzle lower L=10mm ID=4mm	
	M210BS	X053C621H01	Water nozzle lower ID=4mm Water nozzle lower ID=6mm Water nozzle lower ID=8mm	HA.H1.A.B.Z.PA AF1 Type plastic+brass type of M2101
	M2101	X053C621H01 X053C621H02 X053C621H03	Water nozzle ceramic lower ID=4mm Water nozzle ceramic lower ID=6mm Water nozzle ceramic lower ID=8mm	HA.H1.A.B.Z.PA AF1 type whole ceramic
	M2102	X054D209H11 X054D209H12 X054D209H13	Water nozzle ceramic lower ID=4mm Water nozzle ceramic lower ID=6mm Water nozzle ceramic lower ID=8mm	F1.G.H.H1.HA.C Manual type whole ceramic
	M2103	X054D881H03 (X054D881H07) X054D881H04 X054D881H05	Water nozzle ceramic lower ID=4mm Water nozzle ceramic lower ID=8mm Water nozzle ceramic lower ID=12mm	HA.SA.SB.SZ.SX.CX.FX. FA.QA.RA.FA whole ceramic
	M211	X183C378H01 X183C378H03	Flushing nozzle upper ID=4mm Flushing nozzle upper ID=8mm	PA.A.Z.HA.B.H1 AF1 type
	M212+5	X054D918H01	Water nozzle lower ID=4mm long type L=5mm	HA.SA.SB.SZ.SX.CX.FX. QA.RA.FA

WATER NOZZLE

Photo	Parts No.	Original No.	Description	Specification
	M212		Water nozzle lower plastic ID=4mm Water nozzle lower plastic ID=6mm Water nozzle lower plastic ID=8mm	HA.SA.SB.SZ.SX.CX.FX. QA.RA.FA plastic type of M2103
	M212BS		Water nozzle lower ID=4mm Water nozzle lower ID=6mm Water nozzle lower ID=8mm	HA.SA.SB.SZ.SX.CX.FX. QA.RA.FA plastic+brass type of M2103
	M215	X186C793H01 X186C793H02	Water nozzle upper ID=4mm Water nozzle upper ID=6mm Water nozzle upper ID=8mm	HA.SA.SB.SZ.SX.CX.FX30 . FX-K.QA.RA.FA AT.AF2.AF3 type
	M215+5 M215+10		Water nozzle upper long type L=5mm Water nozzle upper long type L=10mm	HA.SA.SB.SZ.SX.CX.FX30 . FX-K.QA.RA.FA AT.AF2.AF3 type

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	M216-63	X182B458H02	Flushing nozzle holder upper OD63xID15.5x22mmt	PX.CX.SX.PA.FX-30.HA. A.Z.B.AT.AF2.AF3 type
	M216-73	X196C450H01 (X187B370H03)	Flushing nozzle holder upper OD73xID15.5x22mmt	CX.SX.FX series AF2.AF3 type
	M217	X196C451H01 X196C451H02	Water nozzle upper ID=4mm Water nozzle upper ID=8mm	FX10.FX20 series AF3 type
	M220	X085C155H01 X085C155H02	Water nozzle upper ID=4mm Water nozzle upper ID=7mm	MV series
	M221	X085C131H01 X085C131H02	Water nozzle upper ID=4mm Water nozzle upper ID=7mm	MV series
CONNECTED & OTHER PARTS				
	M146	X056C507G51	Guide U upper ID=0.40mm	QA.FX-K
	M147	X053C884G52	Guide D lower ID=0.4mm	QA.FX.CX.FX
	M148	X056C274G51	Guide U upper ID=0.40mm	FX series AF3 type
	M149	X056C846G51	Guide U upper ID=0.40mm	FA.RA series AT ype
	M150	X053C884G55	Guide D lower ID=0.8mm	FA.RA series AT ype
	M135-1		Water pipe fitting	H1.HA.H.H'.F1.G
	M135-2		Water pipe fitting U&L	upper -> G.H.H'.H1.HA lower ->F1.G.H.H'
	M135-3		Water pipe fitting L type lower L	H1.HA
	M135-4		Water pipe fitting U&L	upper -> F1.G.H.H1.HA lower -> F1.G.H.H'
	M145	P421A030P00	Limmit switch (clockwise)	HA.CA
	M145-1		Limmit switch (counter-clockwise)	HA.CA

Photo	Parts No.	Original No.	Description	Specification
	M301	X053C162H01	Isolator plate upper	H.G.H'.H1.HA.F1 series Manual for taper cut
	M302	X054D185G51	Isolator plate lower	F1.G.H.H' series Manual type
	M303	X053C228G52	Isolator plate lower for AF.SK1 type	F1.G.H.H' series AF.SK1 type
	M304	X052B166G51	Isolator plate lower for AF1.AF2 type	SA.SB.SZ.CX-20 series AF1.AF2 type
	M305	X053C443H01	Isolator plate lower	110H1.200H1.110HA.200HA.90H Manual/AF type

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	M306	X053C314H01	Isolator plate lower	90H1.90HA.90C.90CA.90CR Manual/AF type
	M307	X056C110G51	Isolator plate lower 114x15mm	SX.SA.SB.SZ.CX20.FX-10K AF2.AF3 type
	M308	X056C273G51	Isolator plate lower 114x20mm	FX-10.PX.QA.RA-90.FX-10K Manual/AF type
	M309	X056C356G51	Isolator plate lower 125x20mm	FX-20.FX-20K.FX-30. FX-30K Manual/AF type
	M310	X056C968G51	Isolator plate lower 115x100x20mm	FA10 AT type
	M400	X198D838H01	Aspirator lower Stainless	H1.HA.C.SA.SB.SZ AF1.AF2. Manual
	M400-1	X194D998H02	Rectifier ring lower for AF1.AF2.Sk3.AT. manual type	H'.H1.HA.SZ.C.SB.SA.SX. CX.FX.QA.RA.FA
	M401 C M401 W	X054D257G51 X058D078G51	Pinch roller ceramic(black) Pinch roller ceramic(white)	F.F1.G.H.H'. CX-AF3 (beginning) OD57x18mmT
	M402 C M402 W	X054D256G51 X058D077G51	Capstan roller ceramic(black) Capstan roller ceramic(white)	F.F1.G.H.H'. CX-AF3 (beginning) OD57x18mmT
	M402-2	X194D152H01	Shaft cover for roller M402	90H.H series
	M403 C M403 W	X054D413G51	Pinch roller without gear/ceramic(black) Pinch roller without gear/ceramic(white)	H'.H1.HA.SZ.C.SB.SA.SK3/ AF1.AF2 OD57x25mmT
	M404 C M404 W	X054D412G53	Capstan roller without gear/ceramic(black) Capstan roller without gear/ceramic(white)	H'.H1.HA.SZ.C.SB.SA OD57x25mmT
	M405 C M405 W	X053C779G51	Pinch roller without gear/ceramic(black) Pinch roller without gear/ceramic(white)	H1.C.HA.SA.SB.SZ.SX Manual/AF OD57x32mmT
	M406 C M406 W	X053C778G51	Capstan roller without gear/ceramic(black) Capstan roller without gear/ceramic(white)	H1.C.HA.SA.SB.SZ.SX Manual/AF OD57x32mmT
	M407 C M407 W	X058D340G51	Pinch roller ceramic(black) Pinch roller ceramic(white)	FX.RA.FX-K series Manual/AF OD57x18mmT

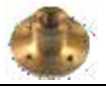
Photo	Parts No.	Original No.	Description	Specification
	M407C-S		M407C assembly with flange & gear	FX.RA.FX-K series Manual/AF

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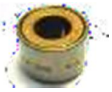
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Photo	Parts No.	Original No.	Description	Specification
	M408 C M408 W	X058D339G51	Capstan roller ceramic(black) Capstan roller ceramic(white)	FX.RA.FX-K series Manual/AF OD57x18mmT
	M408C-S		M408C assembly with flange & gear	FX.RA.FX-Kseries Manual/AF
	M408-2		Spacer for M407C&M408C 57x18.25x9mm	
	M409C	X055C008G51	Pinch roller ceramic (black)	FA series AT type OD57x25mmT
	M410C	X055C009G51	Capstan roller ceramic (black)	FA series AT type OD57x25mmT
	M410-2		Spacer for M410C	
	M411C	X055C663G51	Capstan roller ceramic 80 x 26 mm	FA. Advance.BA-8/24 AT type
	M412C	X055C662G51	Pinch roller ceramic 80 x 26 mm	FA. Advance.BA-8/24 AT type
	M420	X058D501H01	Gear ID=28mm	C.H1.HA.SA.SB.SZ.SX.FX. RA.FA
	M420-1	X058D438H01 X054D257G51	Gear ID=23mm	FX.FX-K series
	M421C	X203C607H03	Lower roller ceramic OD40xID22mm	FX.QA.RA.FA.FX-K series AF3.AT type
	M422	P840F000P69	Bearing 608V-stainless for M421.M421C	FX.QA.RA.FA.FX-K series AF3.AT type
	M423	X053C920G51 A X053C829G54	Aspirator lower	HA.SA.SB.SZ.SX.CX.FX.QA.RA. FA series AF2.AF3.AT type
	M424	S601D899P01	Wire feed DC motor 16CL-2501G DC	H'.HA.SA.SB.SZ.SX.CX.FX. FX-K.SK3.AF2.AF3 type
	M425	X058D912G51	Urethane MT pinch roller upper OD50xID19x22mmt	RA.FA series AT type
	M426	X193C196G51	Main tension rubber roller OD103xID16x47.2mmt	SX.CX.FX.FX-K series
	M445	X199D297H02	Water cover upper for nozzle M202 ID55x2mmt	H1.H'.H.SA.HA.SB.SZ.C
	M445-1	X179D943H03	Water cover upper for nozzle M215	HA.SA.SB.SZ.SX.CX.FX30. FX-K.QA.RA.FA
	M451	X179D323H02	Cap screw for current block U&L	N.F.F1.G.H.H'series H1.HA.C series
	M452	X176C706G02	Die block upper assembly with M451 & connected parts	F1.G.H.H'.H1.C.HA

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	M452-1	X176C706G02	Die block upper without M451 & connected parts	F1.G.H.H'.H1.C.HA
	M453-1	X176C610H01	Die block lower	F1.G.H.H' series Manual/AF
	M453-2	X184D271H06	Nozzle stopper for lower die block	F1.G.H.H' series Manual/AF
	M453-3	X179D410H01	Die block lower	F1.G.H.H' series Manual/AF
	M453-4	X208D528H02	Nozzle stopper	FX FA CX.SX QA series
	M454	X177B046H03	Die block lower	H1.HA series Manual/AF
	M455	X602B845G51	Lower pulley "B" complete set OD=60mm	F.F1.G.H.H' Manual type
	M456	X183C442H01	Lower roller stainless steel OD=40mm (need bearing M457)	H1.HA.SA.SB.SZ.SX.CX Manual/AF
	M456C-1	X183C442H01	Lower roller ceramic OD=40mm (need bearing M457)	H1.HA.SA.SB.SZ.SX.CX Manual/AF
	M457	S859N319P33	Bearing SSRF-1970DD ID=7mm for M456	H1.HA.SA.SB.SZ.SX.CX PA Manual/AF
	M458	S859N319P31	Bearing SSRF-1980DD ID=8mm for M401C.M403C.M405C.M407C.M409C	F.F1.G.H.H'.H1.HA.C. SA.SB.SZ.SX.CX.QA.FA.RA
	M459	X177B713H02	Guide block lower	90C.HA.H series Manual type
	M459-1	X198D777H01	Cover plastic lower AF1 type	H1.HA series
	M459-2		Fixing plate lower manual/AF	H1.HA series
	M459-3	X198D776H01	Lower cover (pipe holder) manual/AF	H1.HA series
	M459-4	S913N313P11	Wave washer	H1.HA.SA.SB.SZ.SX.CX Manual/AF
	M459-5	X194D873H01	Spacer —	H1.HA.SA.SB.SZ.SX.CX Manual/AF
	M459-6	S922N040P07	Retaining ring C	H1.HA.SA.SB.SZ.SX.CX Manual/AF
	M459-7	X208D601H01	Guide cover	A.B.Z.CX.SX series
	M460	X189D690H04	Clamping for M454	HA.H1.SZ serires AF1 type
	M461	X053C522G51	Pinch roller upper gear type with M463 clock wise	H1.HA.SA.SB.SZ.SX.CX.FX AF1.AF2.AF3 type
Photo	**Parts No.**	**Original No.**	**Description**	**Specification**

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	M461-SFX		Shaft for M461 OD10x32.5mm	CX.FX.SX series
	M462	X053C522G52	Feed roller upper gear type with M463 reverse clock wise	H1.HA.SA.SB.SZ.SX.CX.FX AF1.AF2.AF3 type
	M463	S811N724P02	Oneway clutch type upper bearing NF-06 for M461 & M462	H1.HA.SA.SB.SZ.SX.CX.FX AF1.AF2.AF3 type
	M470	X209D212H01	Holder lower for M009	H1.HA.SA.SB.SZ.SX.CX.FX AF1.AF2.AT type
	M470-FA		Holder lower for M009	FA series
	M470-1	X208D405H01	Holder upper for M009 (M471)	HA.SA.SB.SZ.SX.CX.FX.RA.FA AF2.AF3 type
	M501	X056C326G51	Cutter unit speical for AF3 type	CX (end period). FX FA RA series
	M501-1	X058D376H01	Fixed blade tungsten carbide for M501	CX (end period). FX FA RA series
	M501-2	X203C145H04	Aspirator for cutter unit M501 plastic material	CX (end period). FX FA RA series
	M501-3	X258D350H01	Detecling nozzle for cutter unit M501	CX (end period). FX FA RA series
	M501-4	X258D168G54	Coupling for cutter unit M501	CX (end period). FX FA RA series
	M501-5	X258D320G51	Pipe end head for M501 for AWT OD25x58mmL	CX (end period). FX FA RA series
	M501-6	X058D503G51	Pipe holder for cutter unit M501	CX (end period). FX FA RAseries
	M501-7	X254D700G52	Ceramic wire guide for M501 L=35mm	CX (end period). FX FA RA series
	M502	X058D186G51	Cutter unit special type	CX beginning period.FX AF3 type
	M502-1	X058D376H01	Fixed blade tungsten	CX FX series
	M503	X052B119G51	Wire alignment block 4 pin	H1.H'.C.CR series manual.AF type
	M504	S684D844P68A	Wire alignment block 6 pin	HA.SA.SB.SZ.SX.CX.FX.RA.FA manual.AF type
	M505-4		Cable 4 pin for M503	H1.C series Manual.AF type
	M505-6	X641D468G51	Cable 6 pin for M504	HA.SA.SB.SZ.SX.CX.FX.RA.FA manual.AF type
	M506		Fuse 0.5A (P405)	H.H'.HA series

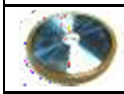
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Photo	Parts No.	Original No.	Description	Specification
	M506-3		Fuse 3A (P430)	H.H'.HA series
	M506-5		Fuse 5A (P450)	H.H'.HA series
	M506-15		Fuse 15A (PL4150)	H.H'.HA series
	M507		Fuse 10A (PL4100)	H.H'.HA series
	M507-1		Fuse 1.3A (P413)	H.H'.HA series
	M508		Ceramic fuse 16A	H.H'.HA series
	M509		Ceramic fuse 32A	H.H'.HA series
	M511		Water valve switch	H.H'.HA series
	M512		Ceramic pipe	H1.HA.G
	M515-90		Acrylic cover	HA90
	M515-SX		Acrylic cover	SX type
	M515-110		Acrylic cover	HA110
	M517		Solenoid valve switch ADK-20A-H-AC-PD-KIT	H.H'.HA series
	M518		Pinch shaft OD18.8x51mm	HA type
	M519		Shaft OD16x72mm	110H1 type
	M520		Shaft OD12x126mm for M402C	F.F1.G.H.H'
	M521	X183C679H01	Shaft OD12x112mm for M404C	H1.SZ.C.SB.SA
	M522		Shaft OD15x121mm for M406C	HA end period
	M523		Shaft OD15x112mm for M406C	HA beginning period
	M523-200		Shaft OD17x123mm	200HA
	M525	(M410-1)	Shaft OD17x129mm	FA type
	M526		Ceramic pipe 1.8x20mm	H1.HA.G
	M527		First wire pulley 62x45mmT	H'.H1.HA

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Photo	Parts No.	Original No.	Description	Specification
	M528	X054D121H02	Wire pulley 65x6mmT	F.G.H.H'.H1.HA
	M529	X053C175G51	Urethan roller OD100xID16x16mmT	F.G.H.HA
	BR-12		NTN bearing for M529 urethan roller M529	H.H'.HA series
	M530		Shaft OD17x123mm	200HA
	M533		Felt late 45x13x9mm	FA
	M533-1	X178D933H02	Felt pad roller OD45xID11x10.5mmT	FA
	M533-2	X178D933H02	Felt pad roller OD50xID11x6mmT	FA
	M534	S649D899P14	Float switch OLV-2A-1浮	H.H'.HA series
	M535		Space ring	HA.H1.FX.SA.SB.SX.SZ.CA.CR
	M536-U	X176C876G52	Upper skirt (front)	H.H'.HA series
	M536-L	X176C876G52	Lower skirt (back)	H.H'.HA series
	M538	X986A100H01	Motor carbon brush for TS3462-NIE76	SX
	M540		Solenoid valve switch Repair bag (ADK-20A-H-AC-PD-KIT)	H.H'.HA series
	M542	X641C205G61	Feed cable with VG wire	90H.90HA
	M544		Ground cable (double)	200HA
	M600-1	X182B893H01	Upper dies guide block with door for nozzle M215	FX10.FX20 series manual.AF
	M601-S	X187B284H01	Upper dies guide block with door	FX-K. QA series
	M602	X181A280G51	Guide roller base lower for M456 70x98x98mm	SX.CX.SA series manual.AF
	M603	X181A735G51	Guide roller base lower for M421 70x98x98mm	FX.FX-K series manual.AF
	M605-S	X187B580H01	Upper dies guide block with door 80x69x47mm	FA series
	M605/FA-S	X192B442H01	Dies guide Block 80x69x47mm	FA-S
	M605-2	X268D104H01	Plate 23 x 14 x 5mm	FA series

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Photo	Parts No.	Original No.	Description	Specification
	M606-S	X187B532H01	Upper dies block with door 80x69x47mm	RA series
	M607	X181A788G71	Guide roller base lower	FA series
	M701-S		Lower guide dies block assembly with door M701-A, B, C type	AF2 type
	M701-A	X182B995H01	Lower guide dies block with 1-1/8" tap	FX series AF2 type
	M701-B	X182B995H02	Lower guide dies block with 2-PT1/8"tap	FA. Some RA series AF2 type
	M701-C	X187B621H01	Lower guide dies block with 2-D6.0mm holes & 2-M4 tap for cover	RA. Some FA series AF2 type
	M701-1	X208D528H02	Nozzle stopper for lower die block (M453-4)	HA300.SA.SX.CX.FX.FA AF2 type
	M701-2	X186C819H01 X205C102H01	Dies block cover	HA300.SA.SX.CX.FX.FA AF2 type
	M701-3	X054D943H01	Spring flat 7x40x0.8mmt	SX.CX.FX series AF2 type
	M701-4	X927D266H01 X208D555H01	Packing for door	AF3.AT type
	M702	X177B394G53	Upper die guide block for M107	H1.A.B.Z.SB.SZ series AF2 type
	M703	X182A183G51	Guide roller base lower for M456 97x74x70mm	HA.SZ sereis AF2 type
	M705	X182B598H01	Upper dies guide block with plastic door assembly 65x63x43mmt	HA.SA.SX series AF2 type
	M708		Upper dies guide block for M471	CX series
	M840	X182B501G51	Collection cover plastic	SA.SX series
	M841	X182B37_G51	Collection cover plastic	SZ.HA series
	M842	S684B898P30	Collection cover plastic for rear out	H1.H2.HA series
	M845	X054D128H01	Lower roller OD60xID10x12mm	H.F SK2 series
	M846	X054D165H01	Lower roller OD25xID19x9mm	SK2
	M851	X053C988G51	Slide plate	SA.SZ.SX series
	M854	X058D685H01	Rubber packing	SA.SZ.SX10.FX10.QA10
	M855	X054D588H01	Tefron O-ring 110mm	SZ.SA.SX series

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Photo	Parts No.	Original No.	Description	Specification
	FX		Lower roller set with shaft, roller and F608H bearings	FX type
	LR3 PS2		Grease	H1.HA.SA.SB.SZ.SX.CX. FX.QA.FA type
	Z041-M	S801D824P01	Flow meter (made in Taiwan)	H1.HA.SA.SB.SZ.SX.CX. FX.QA.FA type
		P663K000P66 (MELA2-05211Z)	AIR CYLINDER CUJB10-10D 2.3x2.2x0.9cm	FA20 type
		X055C330G51 (MELA2-05212Z)	AIR CYLINDER CUJB10-6D 1.8*2.3*2.2cm	FA20 type
		P648F002P36 (DK18900)	Union	
	M490C	X056C851G51	Main tension roller ceramic 80x22x10mm refer to X056C839G51	RA.FA Series AT type
	S641D841P09 DR05600 MELA2-03506TA	S641D841P09	Megnetic Pump PS90-212A3(AC100V)	
		S641D841P07 (PS90-213A3)	Megnetic Pump PS90-213A3(AC100V)	
		S932N421P21	O-ring ID=25.5 x 2mm O	FA20 type
		X927D278H01	Compression coil spring	FA20 type
	M547		Shaft OD=12 L=65mm	FX type
	X058D257H03	X058D257H03	Inflate seal L=1551mm	FA20M
	X058D257H04	X058D257H04	Inflate seal L=1951mm	FA20SM
	MELA3-16223A (DN35900)	S642D897P65	Packing L=2050mm	FA20S Advance
		TS3462N1E76 (MELA2-03205A)	DC servo motor encoder	
	X058D429H01	X058D429H01 (MELA3-13417A)	PULLEY(DB00900)	FX_K, PX
	S813N730P04	S813N730P04 (MELA3-03924A)	COUPLING (MJ-6-3*3)(DA68800)	
	MELA 2-05025Z		SOLENOID VALVE 4GA119-C6-E2H-1	
	M454-90C	M8505B9C	Die Guide Holder	DWC-90C,110C

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Photo	Parts No.	Original No.	Description	Specification
	M445-FA		Water Nozzle 135x66x1mmt	FA
	X058D380H05	X058D380H05 (MELA3-16207A)	PACKING A	
	X058D685H02	X058D685H02 (MELA3-16212A)	PACKING B	
	X056C930G51	X056C930G51	Slider Head	
	M540-AC		Solenoid valve switch Repair bag (ADK11-15A-H-AC-PD-KIT)	
	P280A066P00	P280A066P00 (MELA3-27006Z)	Seal lead-acid battery (PE6V12)	
	M421C-2		Space ring for M421C 10x8x3mmt	
	S921N311P10	S921N311P10	Spring pin	
	S684D816P04	S684D169P04 (MELB3-05901A DD49200)	Gas spring	
	X055C067G51 (X059D446H01)	X055C067G51 (X059D446H01) (MELA3-07507A DK93300)	Cover (FA)	FA
	X186C827H04	X186C827H04 (MELA3-12408T DA83400)	Shaft OD17x121.5mmL	FX10
	X254D846H02	X254D846H02 (MELA3-12004A DG02100)	Shaft OD14x55mmL	FX10
	P421A030P00	P421A030P00 (MELA3-76412A)	Limmit switch (clockwise)	
	P421A021P00	P421A021P00 (MELA3-12606TA) (DA03000)	Actuator lever CAA1M	
	X174D527H01	X174C527H01	Rubber stopper (size around 4.8x3.5mm)	HA,SX,CX,FX,QA
	X652C264G51	G217C196G52 (MELA3-37307TA) (DR91800)	Power feed cable lower	FA20
	X088D073H01	X058D282H16 (MELA3-36003TA) (DT02800)	Pipe	
	X089D258H01 (M456C-MV)	(X089D258H02) MELA3-13008TA DEH0100	Roller (M456C-MV)	MV series

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Photo	Parts No.	Original No.	Description	Specification
	X181A755G72	X181A755G72 (MELA3-323205TZ) (DP77800)	Guide block	FA,RA,FX-K
	X196C270G53	X196C270G53 (MELA3-07303TA) (DC49200)	Housing for Aspirator	
	X262D527H01	X262D527H01 (MELA3-23111TA)	Guide D hosuing	
	S929N432P01	S929N432P01 (MELA3-44900TA)	Juracon catch	
	X182B987G54	X182B987G54 (MELA3-07304TA)	Housing	FX series
	X055C959H01 (X055C012H01)	X055C959H01 (MELA2-03211TA)	Speed control 100V cutter motor (old no.X055C012H01)	CX.FX.FA
	X054D189G51	X054D189G51 (MELA3-16226TA) (DA15900)	Packing OD60xID29x4.6mmT	F, F1, G, HA
	P648K001P06 (S648N452P02)	P648K001P06 MELA3-94027TA	Elbow TE4-M6M (old No.S648N452P02)	
	X184D467H02	X184D467H02 (MELA3-03938TA)	Coupling	
	X054D980G51	X196C270G53 (MELA3-36110A)	Pipe A L=85mm	SX10
	P663F000P58	P663F000P58 (MELA2-05221TA)	Air cylinder (CKD MDC2-10-10)	
	X179D866H02	X179D866H02 (MELA3-122211TA)	Shaft 60.5mmL 軸心	
	X054D836G53	X054D836G53	Pipe	
	S684D888P05 (X059D703H01)	S684D888P05	Gas spring (S684D888P05, DDX8400) MELA3-05910TA GAS SPRING DQ73600 (X059D703H01)	FA10V,20V
	DEG4700 DEG9200 DEG9300 DEG9400	X089D300H01 X089D300H02 X089D300H03 X089D300H04	MV jet nozzle ID=0.5mm (M2104-MV) MV jet nozzle ID=0.7mm MV jet nozzle ID=1.0mm MV jet nozzle ID=1.5mm (X089D279H01)	MV series
	X256C302H01	X256C302H01 (MELA3-23832TA) (DET8600)	Cyclindrical rectification tube(D)	MV series

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	X056D737G51 (DK91500)	X056D737G51 (DK91500)	Pipe holder Pipe	MV series
Photo	**Parts No.**	**Original No.**	**Description**	**Specification**
	X264D237H01	X264D237H01 DC11800	Coller (B) DC11800 11x8.3X3mm	
	X055C078H02	X055C078H02 X055C998H01 DL34200	Aspirator (Ceramic)	
	X209D468H01 (X184D428H01)	X209D468H01 (X184D428H01)	MELA3-23808TZ(X209D468H01) Plate FX.FA	FX. FA
	X255C008H01	X255C008H01	Shaft (MV machine)	MV series
	X089D051G51	X089D051G51	Urethane roller 80x10x22mmT	
	X269D013G52	X269D013G52	Roller	
	X059D299G51	X059D299G51	Ceramic nozzle	
	X052B399G51 (DP53200)	X052B399G51	Pipe end	
	S684D816P08 (DA67700)	S684D816P08	Gas spring	
	S684D851P56	S684D851P56	Bellows (DA67900 / MELA3-44013TA)	
	S684D851P71	S684D851P71	Bellows (DA96400)(MELA3-44012TA)	FX20, FA20, QA, FX30
	X059D287H02	X059D287H02	Idler pulley (DN64100)(MELA3-13421TA)	
	X058D139H01	X058D139H01	T coupling (MJ25-10)	
	X058D257H05	X058D257H05	Tube sealing L=1240mm (DB93700) (MELA3-16007TA)	
	X059D286H01	X059D286H01	Pulley (Machine:200HA) (DK91700)(MELA3-13410TA)	
	X055C267H01	X055C267H01	Gas spring	

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	M409-1	X268D780H01	Shaft	
Photo	**Parts No.**	**Original No.**	**Description**	**Specification**
	DEG39A X085C079G53		Guide (UD)	
	DEG40A X085C096G53		Guide C (UD)	
	M219	X182B957H01	Nozzle holder upper	
	X088D534H01	X088D534H01 (DBJ1900)	Feld pad	
	P932K002P47	P932K002P47	Seal	
	X058D975G52	X058D975G52	Guide pipe upper	
	1005-020-038	1005-020-038	Rotary Joint for EDM Drill	
	X059D050H03	X059D050H03	Felt pad 70x10x7mm	
	X088D449H02	X088D449H02	Gear 85x22x13mm	
	M608		Die block	
	X174D199H02	X174D199H02	Felt pad 45x10x7mm	
	X203C984H01	X203C984H01	Door cover (for M605)	
	X059D247H01	X059D247H01	Die guide A	
	M519-M12		110 H1 shaft 110 H1 M12	
	M548		Brass pipe	
	X085C130G51	X085C130G51	Ceramic isolate plate	

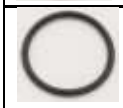
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	X088D301H02 (X058D998H01)	X088D301H02 (X058D998H01)	Urethane roller – ceramic material 50x19x22mm	
Photo	**Parts No.**	**Original No.**	**Description**	**Specification**
	X089D225H01	X089D225H01	Isolate plate 67x60x6.8mm	
	M882		Spacer for MV 墊片φ43*dφ33.8*0.05mmT for MV	
	BR6000ZZ	S860N009P0 2 (S-321)	Bearing 26x10x8mm (BR6000ZZ)	
	P840F000P70	P840F000P70 (DH88600)	Bearing 11x5x5mm	
	BR6902	P840K002P36	Bearing 28x15x7mm (BR6902)	
	X191A806G52	X191A806G52	Lower Guide Base for MV1200S,2400S for MV1200S,2400S	
	X055C081G53	X055C081G53		
	X085C128H01	X085C128H01	Rectifier Ring	
	S859N219P39	DA19000	Bearing OD 12mm	
	S859N219P80		Bearing OD 16mm	
	S860N009P02	DA19900	Bearing OD 26mm	
	X082C032G51	DEH09A	Sub dice A, B, C (for MV machine)	MV series
	S684D886P98 S684D887P67	DFU5000,DES9100 277204,254168	Wire chopper unit (for MV series)	MV series
	M883		(for MV series)	
	X265D227H01	X265D227H01	Nozzle support (for MV series)	MV series
	X088D451H01	X088D451H01	Spacer	

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	P840K003P73	P840K003P73	Bearing 608Z	
Photo	**Parts No.**	**Original No.**	**Description**	**Specification**
	S932N421P35	S932N421P35	O ring 46x2mm O46x2mm	
	S932N421P21	S932N421P21	O ring 25x2mm O25x2mm	
	S642D829P14 (DA64400)	S642D829P14 (DA64400)	CKD valve AD11 (AC100v)	

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